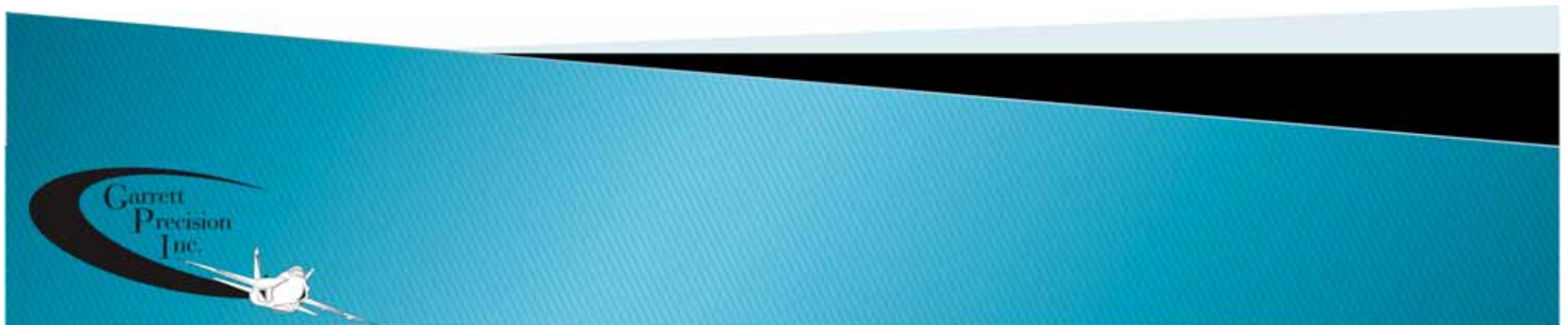




# SEA Lean Enterprise Report Out

Justin Osborn – CEO



# Garrett Precision Profile

- ▶ Founded in 1978
- ▶ Justin Osborn purchased company in 2007
- ▶ Parker Hannifin introduced us to SEA
- ▶ We engaged with SEA in April 2008
- ▶ Our customers include Parker Hannifin, Circor, Eaton, Moog, Cal-Draulics , and Foam Molders
- ▶ We manufacture fuel system and hydraulic parts for Military and commercial aircraft



# Operational Excellence

- ▶ 1<sup>st</sup> Kaizen Event :

Set-Up Reduction for CNC lathes

Previous state: 69mins. & 40secs.

Current state: 41mins. & 37secs.

- ▶ Time saved: 28mins. & .03secs.

## 40% Reduction



# Leadership & Culture

- ▶ Start with the top down
- ▶ Have each lead own and audit area
- ▶ Weekly Lead meetings
- ▶ Monthly employee meetings & training sessions
- ▶ Employee accountability





# THANK YOU

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